



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	440	3488A 2	CRANKSHAFT ASSEMBLY	1		
2	30	32117	BEARING, BALL-UPPER	1		
3	30	53853	BEARING, BALL-LOWER	1		
4	25	30613	"O"RING, DRIVE SHAFT SPLINE	1	SERIAL 00000000-03059820	1,2,3
5		54196A 1	CARRIER ASSEMBLY, "O"RING	1	SERIAL 03144219-09999999	
6	25	35126	"O" RING, CARRIER	1	SERIAL 03144219-09999999	3
7	537	3300A 1	MAIN BEARING ASSEMBLY (VAL)	2	SERIAL 00000000-02670574	
8	17	20032	DOWEL PIN, MAIN BEARING	20	SERIAL 00000000-02670574	
9	10	45775	SCREW, MAIN BEARING CLAMP	4	SERIAL 00000000-02670574	
10	11	45774	NUT, MAIN BEARING CLAMPIN	4	SERIAL 00000000-02670574	
11	34	48082A 1	REED SET, MATCHED-MAIN BE	2	SERIAL 00000000-02670574	
12	34	48081	REED STOP, MAIN BEARING RE	8	SERIAL 00000000-02670574	
13	10	48080	SCREW, REED STOP MOUNTING	24	SERIAL 00000000-02670574	
7	540	4857A 5	MAIN BEARING ASSEMBLY (VAL)	2	SERIAL 02783253-09999999	
8	17	20032	DOWEL PIN, MAIN BEARING	4	SERIAL 02783253-09999999	
9	10	45775	SCREW, MAIN BEARING CLAMP	4	SERIAL 02783253-09999999	
10	11	45774	NUT, MAIN BEARING CLAMPIN	4	SERIAL 02783253-09999999	
11	34	56007A 1	REED SET, MATCHED-MAIN BE	2	SERIAL 02783253-09999999	
12	34	56008	REED STOP, MAIN BEARING R	8	SERIAL 02783253-09999999	
13	10	20055	SCREW, REED STOP MOUNTIN	24	SERIAL 00000000-03192962	
13	10	62204	SCREW, REED STOP MOUNTIN	20	SERIAL 02783253-09999999	
13A	11	53153	NUT, REED STOP MOUNTING	20	SERIAL 02783253-09999999	
14	535	3190A 1	CENTER MAIN BEARING ASSEMB	1		
15	17	20032	DOWEL PIN, CENTER MAIN BE	2		
16	29	48410	BEARING, NEEDLE	56		
17		26113	RACE, OUTER (PAIR)	1		
18	53	26933	RING, SNAP-OUTER RACE CL	1		
19	10	22968	SCREW, CENTER MAIN BEARIN	2		
20	11	46887	NUT, MAIN BEARING CLAMPIN	2		
21	17	47246	DOWEL PIN (STEPPED)	1		
22	745	4879A 2	PISTON AND PISTON PIN ASSEM	4		
23	40	52035	LOCK RING, PISTON PIN	8		
24	39	45155A12	RING, PISTON	1		
25	622	4850A 4	CONNECTING ROD AND CAP AS:	4		
26	10	54803	SCREW, CAP TO CONNECTING	8		
27	11	49091	NUT, CONNECTING ROD SCRE	8		
28	31	63075A 1	BEARING ASSEMBLY, CRANKP	4		
29	29	47270	BEARING, NEEDLE-PISTON PIN	116		
30	12	47247	WASHER, NEEDLE LOCATING	8		
--	745	4912A 1	PISTON AND PISTON PIN ASSEM	4	OVERSIZE PISTON AND RING	
--	39	4520A12	RING, PISTON (OVERSIZ)	1	OVERSIZE PISTON AND RING	